

Tuesday, November 01, 2016 1:34:16 PM

Page 1

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Work Order ID 152615

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152615

Page 2

Item ID: D4721-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Decal

Start Date: 11/3/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 11/17/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: Sta1

0.00

130

Packaging

Memo

0.01

***ONE YEAR EXPIRED DATE FROM
RECEIVING: NOV 08 2017***DAS
6
9-89

NOV 8 7 2016

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

Quality Control

16-11-9

DQA: _____ Date: _____



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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			
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		OTHER : _____			

Picklist Print

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Page 1

Work Order ID: 152615

152615

Parent Item: D4721-1

D4721-1

Parent Item Name: Decal

Start Date: 11/3/2016

Required Date: 11/17/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4721-1P *D4721-1P* Decal		Purchased	No			110	Each	0.0000	1 **	6 6x		NOV 08 2016	DAS 26 9-89

DQA: _____ Date: _____

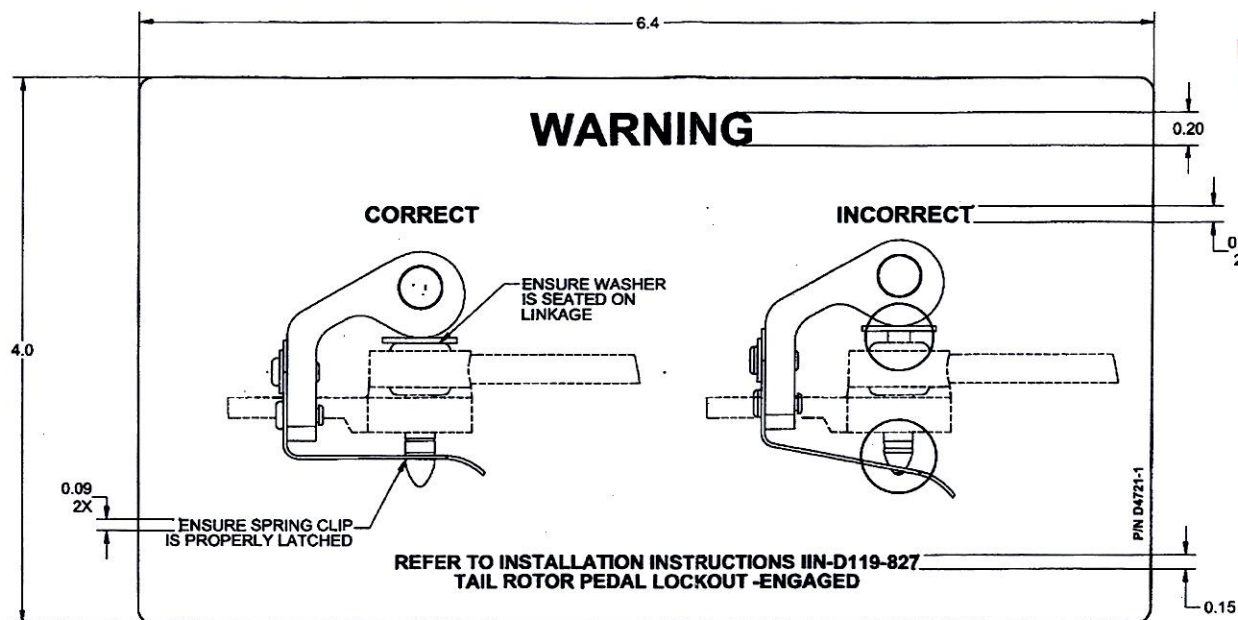


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		OTHER : ☐ _____					



D4721-1 DECAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152615 MJS
16-11-01

2012-10-12
MD

NOTES:

- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031.
RED LETTERS FOR WORDS "WARNING", "INCORRECT" AND TWO CIRCLES IN 'INCORRECT' FIGURE.
BLACK LETTERS FOR ALL OTHER TEXT AND GRAPHICS.
WHITE BACKGROUND. SELF ADHESIVE BACK.
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01 lbs

A		NEW ISSUE		RP	12.09.19
REV.	DESCRIPTION			BY	DATE
DESIGN	RP	DART AEROSPACE USA, INC. KENT, WA			
DRAWN	RP				
CHECKED	RP	DRAWING NO.	REV. A		
MFG. APPR.	RP	D4721	SHEET 1 OF 1		
APPROVED	RP	TITLE	SCALE		
DE APPR.	RP	DECAL	NTS		
DATE	12.09.19	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34145**

Purchase Order Date 11/2/2016

PO Print Date 11/2/2016

Page Number 2 of 3

Order From :

VC-STU001

Ship To : DART AEROSPACE LTD

STUDIO DE LETTRAGE 2001
210 MAIN WEST
HAWKESBURY, ON K6A 2H6
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613 632 5449

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Line Total: \$80.00

4	D4622-1P	Placard	11/9/2016	6.00	\$13.33	\$80.00
			Yes	Each		
			11/9/2016			

AS PER DWG D4622 REV. A
B152614

Line Total: \$80.00

5	D4721-1P	Decal	11/9/2016	6.00	\$13.33	\$80.00
			Yes	Each		
			11/9/2016			

AS PER DWG D4721 REV. A
B152615

Line Total: \$80.00

6	D5079-1P	Placard, EAPS	11/9/2016	6.00	\$13.33	\$80.00
			Yes	Each		
			11/9/2016			

AS PER DWG D5079 REV. B
B152616

Note:

11/2/2016

studio sl2

210 Main Street West
Hawkesbury, ON K6A 2H6
Phone # 613-632-2001

Invoice

Date	Invoice #
11/2/2016	43335

Invoice To

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury
Ontario
K6A 1K7

Ship To

P.O. No.	Terms	Rep	Ship	Via	F.O.B.	Project
34145			11/2/2016			

Quantity	Item	Description	Price Each	Amount
6	4005	D3301-1P.	13.33	79.98
6	4005	D3997-11P.	13.33	79.98
6	4005	D3997-29P.	13.33	79.98
6	4005	D4622-1P.	13.33	79.98
6	4005	D4721-1P.	13.33	79.98
6	4005	D5079-1P. ***** (B/O)	0.00	0.00
6	4005	D5418-1P. ***** (B/O)	0.00	0.00
6	4005	WO19093 Attn: Chantal		

DAS
38
9-89

DAS
20
8-89

NOV 08 2016

Subtotal \$399.90

Sales Tax \$51.99

Total \$451.89

Thank you for your business.

*****CERTIFICATE of CONFORMITY*****	
Customer: Studio de Lettrage 2001	
Purchase Order No: PO# 31145	Packing Slip No: 19093
Description: D3361-IP, D3997-11P, 29P D4627- D4731-IP, D5079-IP, D5418-2IP, 1P,	Quantity: 42
Certification: We hereby certify that: 1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications; 2. All work was accomplished in accordance with the Dart Aerospace Purchase Order; 3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.	
Authority: Avery	
APPROVAL: Valerie Young	Signature: <i>Val</i>
DATE: Nov 7, 16.	Title: Office administrator

PRODUCT DATA SHEET



Avery® IPM I™ 7112

issued: 15/04/2002

Introduction

Avery IPM I 7112 is a white monomeric calendered removable self-adhesive vinyl for use on the Idanit 162Ad inkjet printer, providing good machine runnability. Because of its cost efficiency and good removability, Avery IPM I 7112 is recommended for a wide range of short term applications on flat substrates requiring easy and clean removal.

Description

Film : 100 micron gloss white monomeric calendered vinyl
Adhesive : **removable**, acrylic based
Backingpaper : kraft paper, 140 g/m²

Conversion

Avery IPM I 7112 is specially developed for use on the Idanit 162Ad and Idanit Novo inkjet printer and has been officially approved by Idanit using BL and Magic inks.

Uses

- Interior & exterior signs.
- Window decoration.
- Temporary promotional and point of sale advertising and all.
- applications to flat or regular surfaces that require removability.

Features

- Good printability and handling on Idanit 162Ad.
- Easy conversion.
- Most economical solution for short term outdoor graphics.
- Easy and clean removal (up to 1 year).



www.averygraphics.com

Graphics Division
Rijndijk 86, P.O. Box 116
2394 ZG Hazerswoude - The Netherlands
Tel +31 71 3421500 - Fax +31 71 3421539

PRODUCT CHARACTERISTICS

Avery[®] IPM I[™] 7112

Physical properties

Features	Test method ¹	Results
Caliper, facefilm	ISO 534	100 micron
Opacity	ISO 2471	92%
Dimensional stability	DIN 30646	0.3 mm max.
Adhesion, initial	FINAT FTM-1, stainless steel	225 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	400 N/m
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Removability		up to 1 year*
*Not when applied to: Nitrocellulose paints, ABS, Polystyrene, screenprinting inks (fresh), certain types of PVC		
Durability, unprinted	Vertical exposure	2 years

Temperature range

Features	Results
Minimum application temperature:	≥ 0° C
Temperature range:	- 40 to +100 °C

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

Warranty

Avery[®] branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery[®] branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



www.averygraphics.com

Graphics Division

Rijndijk 88, P.O. Box 118
2394 ZG Hazerswoude - The Netherlands
Tel +31 71 3421500 - Fax +31 71 3421509